

Abstract

A changeover system for a metal forming mill, in particular for a tube-forming mill, comprises at least one pair of work modules, the work modules of which are adapted to be pivoted into and out of a line of work stations of the mill. Each work module has its own drive or drives. Within a pair of work modules the two work modules are arranged such, that when one work module is arranged in the line of work stations the other one is arranged off the line.